

# High-Precision Tuning Fork Electronic Balance

## S J – C E N Series

### Operation Manual

#### **IMPORTANT**

- To ensure safe and proper use of the balance, please read this manual carefully.
- After reading this manual, store it in a safe place near the balance, so you can review it as needed.

SHINKO DENSHI CO., LTD.

# PREFACE

---

Thank you for purchasing an SJ-CEN Series electronic balance. This is a precision instrument equipped with exacting mechanisms in a compact body. The SJ-CEN Series provides enhanced functions, including a counting mode for stock control of parts, a percentage mode for comparative measurements given in percentages, and a comparator function for measuring constant quantities by consecutive weighings. Despite its many functions, the balance is easy to operate and features user-friendly keys. Furthermore, the large liquid-crystal display provides excellent visibility, and the instrument's high speed and stability—intrinsic to a tuning fork design—help boost operational efficiency.

## Instructions

- The copyright of this document belongs to SHINKO DENSHI CO., LTD. Reprinting or duplicating of all or part of this document without notice shall not be allowed.
- Please note that product improvement or modification may cause partial discrepancy between the product and the description of this document.
- The description of this document is subject to change without notice.
- This document has been created carefully. In case that, however, any error or imperfection is found by any chance, please let us know.
- Documents of which pages are missing or irregularly bound will be exchanged. Please inform the store where you purchased the product.
- Trouble related to the product or system will be dealt with in accordance with the individual maintenance contract. Please note, however, that we will not take responsibility for consequential trouble such as discontinuation of operation caused by the product trouble.
- **VIBRA** is the registered trademark of SHINKO DENSHI CO., LTD. Company names and product names appearing in this document are the trademarks or registered trademarks of the respective company concerned.

## Important Notice

---



- It should be known that this product contains potential danger. And so please be sure to observe this document when installing, operating or servicing this product.
- SHINKO DENSHI CO., LTD. will not take any responsibility for any injury or damage caused by the non-observance of this document or misuse or unauthorized modification of this product.

- Potential dangers are increasing in the industrial equipment industries due to the advent of new materials and processing methods, and speeding up of machines. It is impossible to foresee all situations related to these dangers. In addition, there are so many “impossible” and “don'ts” and so writing all of them in the operation manual is impossible. Therefore, it is safe to think that what is not written in the operation manual “cannot be performed” unless the operation manual positively writes “it is possible.” When performing installation, operation, maintenance or inspection of this product, not only observe what is written or indicated in this document or on the product surface but also pay adequate consideration to safety measures.
- The copyright of this document is held and reserved by SHINKO DENSHI CO., LTD. Duplicating or disclosing its drawings and engineering materials without prior approval of SHINKO DENSHI CO., LTD. in writing is not permitted.
- For any question or further information concerning this document, please contact the store where you purchased the product or with its model (type) name and serial number informed.
- Manufacturer: SHINKO DENSHI CO., LTD.  
Address: 3-9-11 Yushima, Bunkyo-ku, Tokyo 113-0034 JAPAN

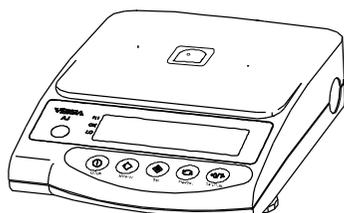
## Bundled Items

---

Before using the balance, please check that the following items have been included in the package.

Should you find any missing parts, please contact your local dealer.

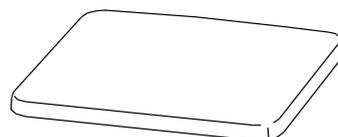
(1) Main unit of balance



(2) Measurement pan  
(one round or square pan)

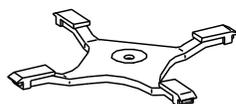


Round pan  
• SJ-220CEN~620CEN:  $\phi$  140mm



Square pan  
• SJ-1200CEN: 170mm  $\times$  140mm  
• SJ-2200CEN~12KCEN: 180mm  $\times$  160mm

(3) Pan base

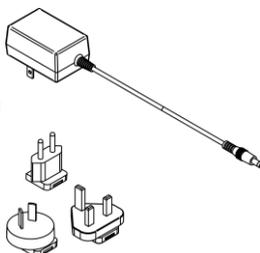


for Round pan

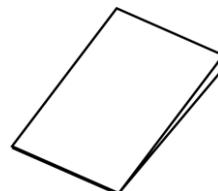


for Square pan

(4) AC adapter and plug set  
(optional)



(5) Operation manual



## Operating the Balance with the Battery

# CONTENTS

---

<b>PREFACE</b> .....	<b>i</b>	<b>9. Calibrating the Balance</b> .....	<b>31</b>
<b>Important Notice</b> .....	<b>ii</b>	<b>10. Operating the Balance with the Battery</b>	<b>33</b>
<b>Bundled Items</b> .....	<b>iii</b>		
<b>CONTENTS</b> .....	<b>iv</b>	<b>11. Troubleshooting</b> .....	<b>34</b>
<b>1. Precautions on the Use</b> .....	<b>1</b>	<b>12. Specifications</b> .....	<b>35</b>
1.1 Warnings regarding Use .....	1	12.1 Basic Specifications .....	35
<b>2. Names of Component Parts</b> .....	<b>7</b>	12.2 Common Specifications.....	35
2.1 Main Unit .....	7	12.3 Capacities and Minimum Indications for Different Indication Units .....	36
2.2 LCD Indicators and Operating Keys	8	<b>13. Conversion Table of Units</b> .....	<b>37</b>
<b>3. Basic Operations</b> .....	<b>10</b>		
3.1 Installation .....	10		
3.2 Operation Check .....	11		
3.4 Operation for Tare Subtraction.....	12		
<b>4. Functions</b> .....	<b>15</b>		
4.1 Setup and Checking of Functions .	15		
4.2 Description of Functions.....	16		
4.3 Interface Section .....	17		
<b>5. Switching Function for Units of Measurement</b> .....	<b>19</b>		
5.1 Switching Units of Measurement...	19		
5.2 Setup of Units of Measurement (Only when the balance is not sealed).....	19		
<b>6. Counting Pieces</b> .....	<b>21</b>		
6.1 Sampling .....	21		
6.2 Increasing the Counting Accuracy (Memory Update Method) .....	23		
<b>7. Measuring Percentage</b> .....	<b>24</b>		
<b>8. Comparator Function</b> .....	<b>26</b>		
8.1 Comparator Function Setup .....	26		
8.2 Setup of Limit Values by Actual Quantity Loads .....	28		
8.3 Setting up Limit Values by Inputting Values .....	29		

# 1. Precautions on the Use

## 1.1 Warnings regarding Use

- This Section "Precautions Relating to Use" sets forth precautionary notes that the user should observe in order to prevent physical injury to the user and/or damage to property.
- The nature of problems that may result in the event of improper operation, and consequential effects on the quality and performance of the balance, are indicated under the two categories of "Caution" and "Recommended," and explained using symbols.



### CAUTION

This symbol indicates a risk of injury or property damage if the balance is used improperly. Be sure to observe these notes to ensure safe use of the balance as the improper use may cause serious results.

### RECOMMENDED

This term indicates steps that the user should take to ensure the quality and reliability of the balance.

### Meanings of Symbols

Each symbol is accompanied by an instruction.



Mandatory Symbol:

Indicates a "mandatory" action that should be executed without fail.



Check Level



Prohibitive Symbol:

Indicates a "prohibited" action that must not be executed.



Do not Use

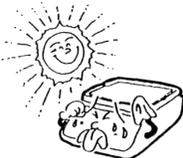
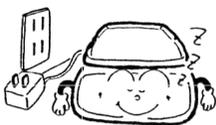
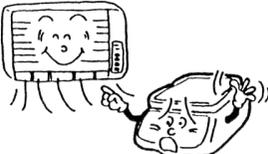
### CAUTION

		<p>◆ <b>Do not disassemble or modify the unit.</b></p> <ul style="list-style-type: none"> <li>• Could cause malfunction or heat generation</li> <li>• Contact our local dealer.</li> </ul>
		<p>◆ <b>Only AC power (rated value) should be used.</b></p> <p>◆ <b>Only use the dedicated AC adapter.</b></p> <ul style="list-style-type: none"> <li>• Use of other types of power or adapters may result in heat generation or malfunction of the balance.</li> </ul>
		<p>◆ <b>Do not move the balance when a sample is loaded.</b></p> <ul style="list-style-type: none"> <li>• The loaded sample may fall off the measurement pan and cause an injury.</li> </ul>
		<p>◆ <b>Do not place the balance on an unstable base or use the balance in a location where it may be subjected to shock.</b></p> <ul style="list-style-type: none"> <li>• The loaded sample may fall off the measurement pan.</li> <li>• Accurate measurement may be rendered impossible.</li> </ul>

 <b>Do Not Drop</b>		<p>◆ <b>Do not lay the AC adapter cable on the surface of the passage.</b></p> <ul style="list-style-type: none"> <li>• Somebody may trip on the cable, causing the balance to fall off, thereby causing injury and/or damage to the balance.</li> </ul>
 <b>Do not Handle with Wet Hands</b>		<p>◆ <b>Do not touch the AC adapter or balance with wet hands.</b></p> <ul style="list-style-type: none"> <li>• Danger of electric shock</li> </ul>
 <b>Keep Dry</b>		<p>◆ <b>Do not use the balance in a location where it may be subjected to excess moisture.</b></p> <ul style="list-style-type: none"> <li>• Electric shock or short-circuiting could occur.</li> <li>• The balance may be corroded, with resultant malfunction.</li> </ul>
 <b>Do Not Leave Afloat</b>		<p>◆ <b>Do not use the balance with its adjusters lifted.</b></p> <ul style="list-style-type: none"> <li>• The balance will become unstable, preventing accurate measurement.</li> </ul>
 <b>Avoid Dust</b>		<p>◆ <b>Do not use the balance in a location where it may be subjected to excess dust.</b></p> <ul style="list-style-type: none"> <li>• Risk of explosion or fire</li> <li>• Short-circuit or lack of continuity may occur, leading to a malfunction of the balance.</li> </ul>
 <b>Obey the SDS</b>		<p>◆ <b>Obey the material SDS.</b></p> <ul style="list-style-type: none"> <li>• Measuring dangerous materials such as flammable liquid could cause explosion or fire.</li> </ul>

**RECOMMENDED**

 <b>Calibrate Balance</b>		<p>◆ <b>Calibrate the balance after installation or relocation.</b></p> <ul style="list-style-type: none"> <li>• Measurement values may contain errors, preventing accurate measurement from being conducted.</li> </ul>
 <b>Do Not Apply Force</b>		<p>◆ <b>Avoid applying excess force or impact to the balance.</b></p> <ul style="list-style-type: none"> <li>• Place the sample to be measured on the balance carefully to prevent breakage or malfunction.</li> </ul>
 <b>Do Not Use</b>		<p>◆ <b>Do not use the balance in a location where it may be subjected to abrupt changes in ambient temperature or humidity.</b></p> <ul style="list-style-type: none"> <li>• Accurate measurement may not be obtained.</li> <li>• Optimum operations occur when ambient temperatures range from 10°C to 30°C, and less than 80% relative humidity.</li> </ul>

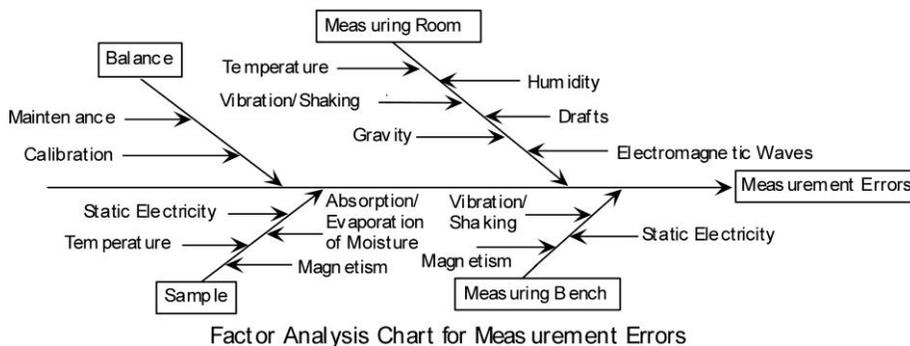
 <b>Do Not Overload</b>		<ul style="list-style-type: none"> <li>◆ <b>Do not use the balance when [o-Err] (Overloaded) is displayed.</b> <ul style="list-style-type: none"> <li>• Take down the loaded sample immediately to prevent breakage or malfunction.</li> </ul> </li> </ul>
 <b>Do Not Use</b>		<ul style="list-style-type: none"> <li>◆ <b>Do not use the balance in a location where it is subject to direct sunlight.</b> <ul style="list-style-type: none"> <li>• The indications would be illegible.</li> <li>• An internal temperature increase in the balance may lead to inaccurate measurement.</li> </ul> </li> </ul>
 <b>Unplug Adapter</b>		<ul style="list-style-type: none"> <li>◆ <b>If the balance is to be unused for an extended period of time, unplug the adapter.</b> <ul style="list-style-type: none"> <li>• This conserves power and prevents deterioration.</li> </ul> </li> </ul>
 <b>Do Not Use</b>		<ul style="list-style-type: none"> <li>◆ <b>Do not use volatile solvents for cleaning.</b> <ul style="list-style-type: none"> <li>• The body may be distorted.</li> <li>• To clean the unit of stains, use a piece of dry cloth or cloth soaked in a small quantity of neutral detergent.</li> </ul> </li> </ul>
 <b>Do Not Use</b>		<ul style="list-style-type: none"> <li>◆ <b>Do not use the balance in a location where it may be subject to air from an air-conditioning unit.</b> <ul style="list-style-type: none"> <li>• Extreme changes in the ambient temperature may result in inaccurate measurements.</li> </ul> </li> </ul>
 <b>Do Not Use</b>		<ul style="list-style-type: none"> <li>◆ <b>Do not use the balance on a soft floor.</b> <ul style="list-style-type: none"> <li>• When loaded with a sample, the balance may tip or move, preventing accurate measurements from being conducted.</li> </ul> </li> </ul>
 <b>Check Level</b>		<ul style="list-style-type: none"> <li>◆ <b>Do not use the balance when it is tilted.</b></li> <li>◆ <b>An inclined balance is likely to produce errors, preventing accurate measurements from being conducted. Place the balance on a level surface.</b></li> </ul>

 	<p>■ <b>For proper disposal</b></p> <p>This product including accessories may not be disposed of in domestic waste in conformance with the specific requirements in your country, such as the European Directive 2012/19/EU on waste electrical and electronic equipment(WEEE).</p> <p>When you dispose of this product, please contact your local authorities or dealer and ask for the correct method of disposal.</p>
----------------------------------------------------------------------------------------------------------------------------------------------------------------------------	--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

## 1.2 For More Precise Measurements

To be able to conduct more precise measurements, it is necessary to minimize the factors that contribute to measurement errors. There are a great variety of such error-inducing factors, which can be linked to machine error and performance of the balance itself, as well as the properties and condition of samples being measured, and the measuring environment (e.g., vibration, temperature/humidity). These factors can readily affect the results of measurement on a balance that has high resolution readability.

This material includes some precautionary notes that the user should bear in mind to eliminate error factors and ensure accurate measurement results.



### 1-2-1 Precautions on the Measuring Room

Temperature / Humidity	→	Try to maintain constant room temperature as much as possible to prevent dew condensation and unstable indications due to fluctuations in temperature.
	→	Low relative humidity tends to induce static electricity, causing measurement error. (Relative humidity of about 60% is considered ideal.)
Vibration/ Shaking	→	The measuring room should preferably be located on the ground floor or in the basement. Higher floors are more susceptible to heavy vibration and shaking, which make such locations less suitable for measurement. A room facing a railway or road with heavy traffic should also be avoided as much as practicable.
Drafts	→	Avoid choosing a location subject to a direct draft of airflow from an air-conditioning unit or exposed to direct sunlight, which may cause unstable reading due to abrupt fluctuations in temperature. Also avoid a room subject to a heavy flow of people, since fluctuations in drafts and temperature are likely to occur in such a location.
Gravity	→	The gravity acting on a sample varies depending on the latitude or height of the location where measurement is being conducted. For this reason, the same sample may show different weight indications from one place to another. Therefore, make it a rule to calibrate the balance every time it is relocated.
Electromagnetic Waves	→	When the balance is located near an object that generates intense electromagnetic waves, it may be hindered from showing accurate weight due to the effects of such waves. Therefore, avoid placing the balance in such a location.

## 1-2-2 Precautions on the Measuring Bench

Vibration/ Shaking	→	If the balance is subjected to vibration during measurement, its indications will become unstable, thus preventing accurate measurement from being conducted. To avoid this situation, select a solid measuring bench that is less susceptible to vibration. (A bench in a vibration-proof structure or one made of concrete or stonework will be suitable.) Moreover, do not conduct measurement with a soft cloth or paper placed under the balance, since the balance may be rocked out of its precise level positioning.
	→	Place the measuring bench in a location free from vibration as much as possible. It is a good idea to install the measuring bench in a corner of the measuring room, where less vibration is likely to occur than in the center of the room.
Magnetism/ Static Electricity	→	Avoid operating the balance on a bench that is susceptible to the effects of magnetism or static electricity.

## 1-2-3 Precautions on the Samples

Static Electricity	→	Generally speaking, objects made of synthetic resin and glass has high electric insulating properties and, therefore, are apt to be electrically charged. Measuring a charged sample as is may cause unstable indications, with resultant poor reproducibility of the results. With this in mind, be sure to discharge charged samples before measurement.
Magnetism	→	A sample affected by magnetism indicates different weight values depending on where it is located on the measuring pan, along with resultant poor reproducibility of the results.  When a magnetized sample must be measured, first demagnetize it or place an appropriate pedestal on the measuring pan to adequately separate the mechanism part of the balance from the magnetized sample for avoiding the effects of magnetism.
Absorption/ Evaporation of Moisture	→	Measuring a sample with moisture absorbed or evaporated (volatized) continuously increases or decreases the values indicated. In such case, measure the sample in a container with a small opening and sealed airtight with a cap.
Sample Temperature	→	A difference in temperature between a sample and the interior of a windshield may cause convection to occur inside the windshield, resulting in erroneous measurement. Therefore, measure a very hot or cold sample only after allowing time for its temperature to acclimatize to room temperature. Moreover, to prevent convection inside the windshield, allow time for the interior of the windshield to acclimatize to room temperature.
	→	The body heat of a person conducting measurement can also affect measurement results. Avoid holding the sample with bare hands, and use long tweezers or a similar tool instead. Also refrain from putting your hands inside the windshield while measurement is in progress.

#### 1-2-4 Precautions on the Main Unit of the Balance

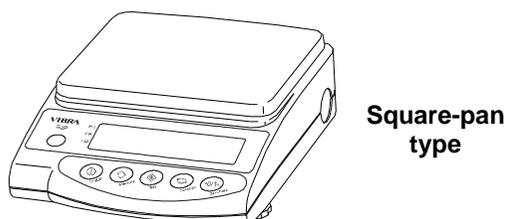
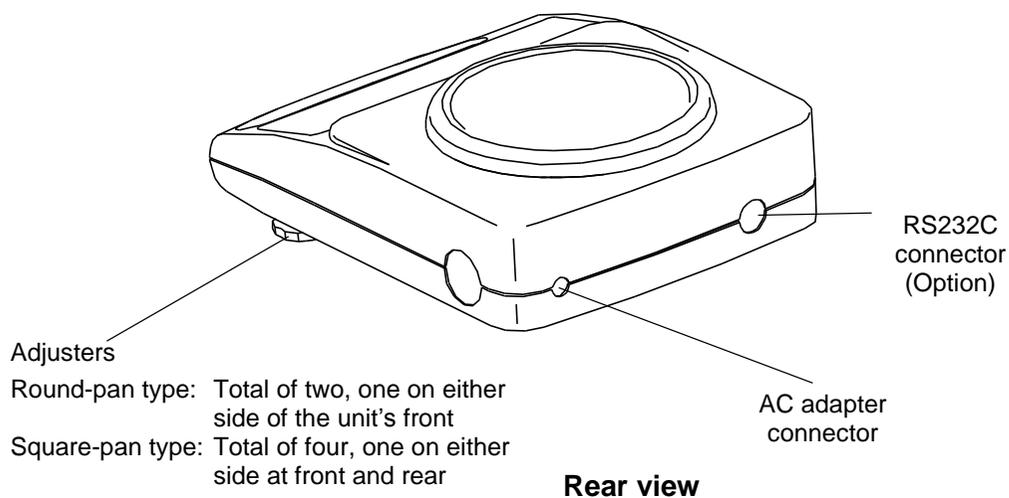
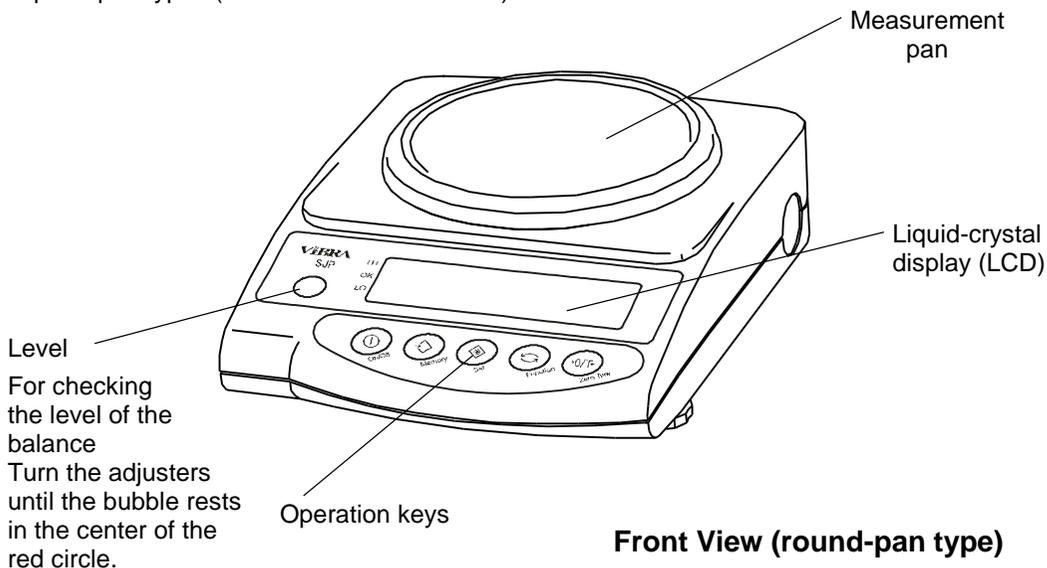
Precautions on Use	→	A transparent dust cover, supplied for some models, may be statically charged under low humidity conditions, which may cause unstable reading. In such case, wipe the dust cover with a damp cloth or use a commercial antistatic agent. Otherwise, simply operate the balance with the dust cover removed.
	→	For more stable measurement, it is recommended to have 30 minutes warm up time after power-up, and apply a load equivalent to the weighing capacity several times before conducting actual measurement operation.
Calibration	→	Periodically calibrate the balance with an internal or external calibration weight to ensure accurate measurement at all times.
	→	For more precise calibration, use an external calibration weight that approximates the weighing capacity. Moreover, calibrate the balance only after enough warm up time and loading near capacity weight.
	→	Calibration is also required in the following cases: When operating the balance for the first time, When not using the balance for a long time, When relocating the balance, or When there is wide fluctuation in temperature, humidity or atmospheric pressure.
Maintenance	→	When the measuring pan or pan base is contaminated with powder or liquid, erroneous weight values may result or indications may remain unstable. Therefore, be sure to frequently clean the balance. When cleaning the balance, be very careful not to allow dirt or liquid to penetrate inside (the mechanism part).

## 2. Names of Component Parts

### 2.1 Main Unit

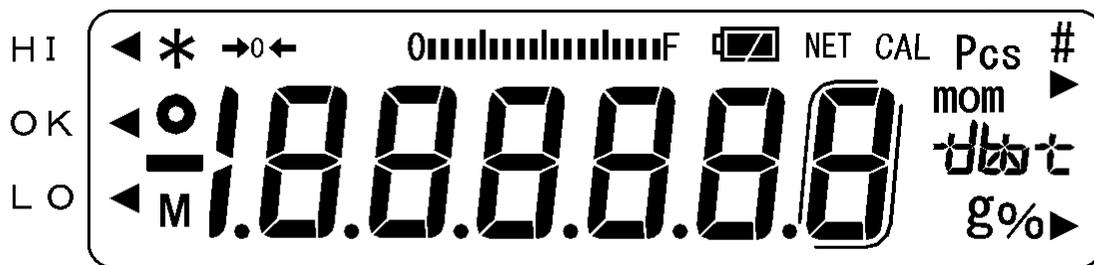
Round-pan types (SJ-220CEN~620CEN)

Square-pan types ( SJ-1200CEN~12KCEN)



## 2.2 LCD Indicators and Operating Keys

### 2.2.1 Symbols Displayed



Display	Description
g	Grams
→0←	Zero point
NET	Tare being subtracted
○	Indication of stable balance (If the light is off, the balance is unstable.)
*	Balance powered up (Lights up when the power is turned off) or data transmitted
Pcs	Counting mode
%	Percentage mode
◀	Indication of judgement result (HI/OK/LO) when the comparator function is active.
mom	Momme
M	Display of set values from memory (If a value is flashing, it is being saved.)
CAL	Stays on and flashes while span adjustment is in progress.
⌋	Auxiliary scale interval (Lights up only when the auxiliary scale interval is displayed.)※1
▯▯▯▯▯▯▯▯ F	Bar graph
 ※2	[ ct ] (ct) carat ※3
	[ oz ] (oz) ounce
	[ lb ] (lb) pound
	[ oz t ] (oz t) troy ounce
	[ dwt ] (dwt) pennyweight
	[ t ] (t) tael (Hong Kong)
	[ t ] (t) Upper right ] (t) Upper right tael (Singapore, Malaysia)
	[ t ] (t) Lower right ] (t) Lower right tael (Taiwan)
[ to ] (to) tola	
	Lights up when the balance is battery-operated. The indication changes to  when the battery capacity decreases and charging is required. (See "10. Operating the Balance on the Battery".)

※1 The mark is displayed only in SJ-620CEN & SJ-6200CEN when the balance is sealed.

※2 Except [ct], these units are available only when the balance is not sealed.

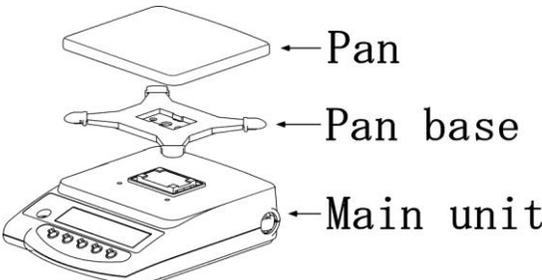
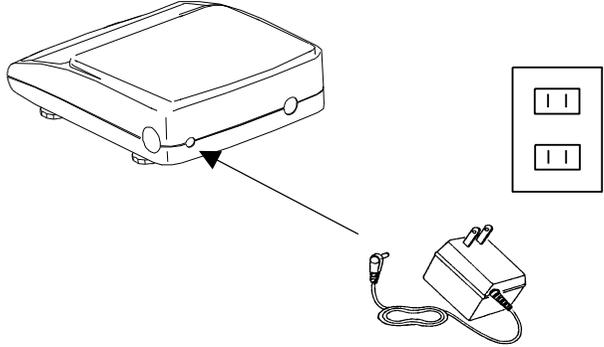
※3 Not available in SJ-620CEN when sealed, SJ-6200CEN & SJ-12KCEN

## 2.2.2 Names and Functions of Operating Keys

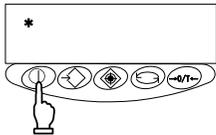
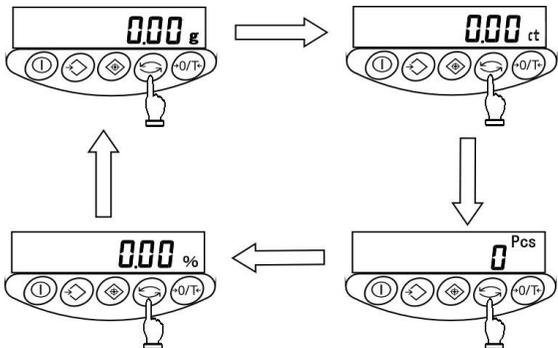
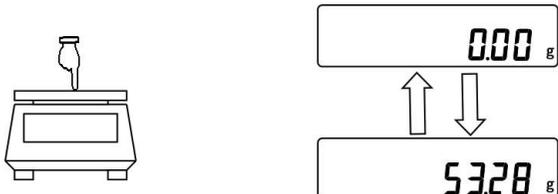
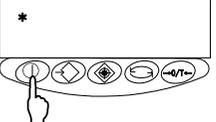
Operating Key		Function
	On/off key	Key to turn on/off the unit power
	Memory key	[Brief press] initiates print or output. [Brief press] saves the settings of the number of pieces or percentages (%), or the limit value when using the comparator function.
	Set key	[Brief press] starts setting the number of pieces or percentages (%). [Continuous press] starts setting the limit value when using the comparator function.
	Function key	[Brief press] toggle-switches the units to be displayed in succession (g, Pcs, %, etc.). [Brief press] moves the flashing digit in the setup of a limit value when using the value input method. [Brief press] selects an item when setting the function. [Continuous press] invokes various functions. [Longer continuous press] invokes span adjustment.
	Zero/Tare key	[Brief press] resets the indication to zero when using zero-point setup or tare subtraction. [Brief press] selects a value with the value input method when using the comparator function. [Brief press] selects a function when operating the balance in the function mode.

## 3. Basic Operations

### 3.1 Installation

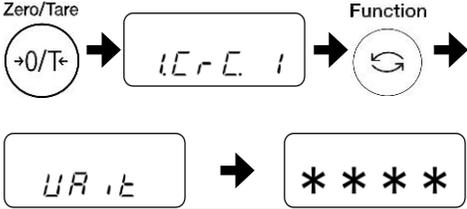
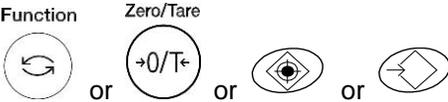
<p>1 Positioning the measurement pan</p> 	<p>First, mount the pan base on the main unit of the balance and place the measurement pan on top of it.</p>
<p>2 Securing the exact level of the balance</p> 	<p>Turn the adjusters until the bubble rests in the center of the circle on the level.</p> <p>&lt;Caution&gt; Use caution when operating the adjusters on the square-pan type to prevent them from lifting up.</p>
<p>3 Connecting the AC adapter</p> 	<p>Connect the AC adapter to the balance, as illustrated at left.</p> <p>※Take 5 minutes before operation.</p> <p>&lt;Caution&gt; If the balance has the battery installed, refer to “10. Operating the Balance with the Battery,”</p>

### 3.2 Operation Check

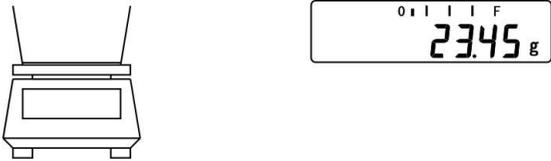
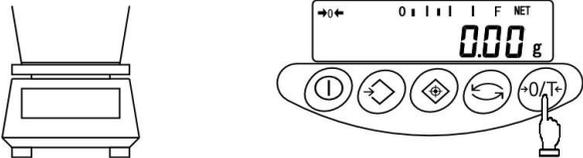
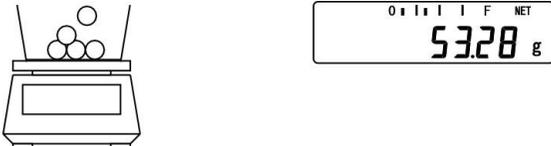
<p>1 Turning on the power</p> 	<p>When the balance has the AC adapter connected, it displays [ * ]. Pressing the <b>On/Off</b> key The display section lights up, and the balance is ready for operation.</p>
<p>2 Checking the display</p> 	<p>Check to see if the display has any missing indications or unlit parts. A few seconds after startup, the indication is reset to zero.          ※At the same time, the back-light is on. ( The back light is always on during power on )</p>
<p>(When the balance is sealed)</p> 	<p>The program No. (SJxxxx) then CRC16 checksum (software identification) is indicated.</p>
<p>(When the balance is sealed)</p> 	<p>After every segment lights,[on 0] appears Adjust Zero point and Weight display appears. If something is loaded, the display does not change after [on 0] In this case, remove the load.</p>
<p>3 Switching the measurement mode</p> 	<p>Press the <b>Function</b> key. Each time the key is pressed, the unit of measurement changes, as indicated.          ※The balance is shipped from the factory with the following switching sequence: [g] → [ct] → [Pcs] → [%] → [g] → . . .          ※ [ct] is not available for SJ-620CEN when sealed, SJ-6200CEN &amp; SJ-12KCEN</p>
<p>4 Verifying changes in the read-out indicator</p> 	<p>Press the measurement pan lightly and make sure that the read-out indicator changes. Also, ensure that the read-out indicator is reset to zero when you release your hand.</p>
<p>5 Turn off the power</p> 	<p>Press the On/Off key to turn off the power. The back light is off and only the [*] mark is on the display.</p>

### 3.3 Checksum check

The CRC16 Checksum (Software identification) can be checked by following steps to verify the software of the scale.

<p>1 Set to the function2 mode.</p> 	<p>Press the <b>Function</b> key while pressing the <b>Zero/Tare</b> key. Release the fingers when “Func2” is displayed. The function2 setting mode is set, displaying “1.CRC.0”</p>
<p>2 Set the function checksum display.</p> 	<p>Select “1” by pressing the <b>Zero/Tare</b> key. Press <b>Function</b> key, then the checksum is indicated after “Wait” display for a few seconds.</p>
<p>3 Return to the weight display.</p> 	<p>Press the <b>Function</b> key or <b>Zero/Tare</b> key or <b>Set</b> key or <b>Memory</b> key. Then, the screen returns to the weight display.</p>

### 3.4 Operation for Tare Subtraction

<p>1 Place the tare (container) on the balance.</p> 	<p>As you place the tare, the balance indicates its weight.</p>
<p>2 Reset read-out indication to zero.</p> 	<p>Press the <b>Zero/Tare</b> key. The tare is subtracted and the balance indicates zero.</p>
<p>3 Load the sample to be weighed.</p> 	<p>The balance will now indicate only the weight of the sample loaded in the tare.</p>



4. When the read-out indicator is reset to zero or the tare is subtracted, the balance indicates zero this way: [→ 0 ←]. If the tare is subtracted, the indicator reads as follows: [NET].



\* If the indication deviates from the true zero point by 1/4 of a graduation or less, [→ 0 ←] disappears.

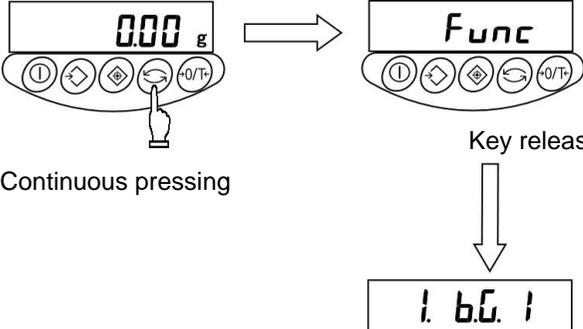
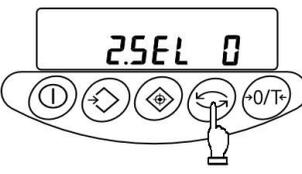
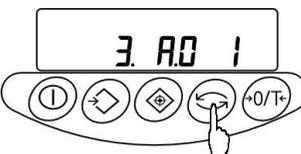
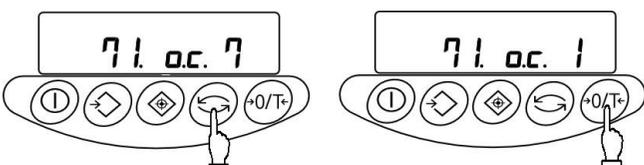
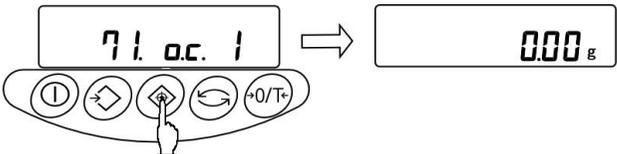


\* If the tare is subtracted, the balance indicates zero, and [NET] lights up.

5. When the tare is subtracted, the measurable range is reduced.  
 Measurable Range = Capacity - Tare Weight
6. If [o-Err] appears when a sample is loaded, the measurable range has been exceeded.
7. In counting mode or percentage mode, if no sample is stored in memory the indicator will not change, even when the measurement pan is pressed.
8. The measurement mode that is activated when the balance is switched on will be the one that was active when last switched off. For example, if the balance was switched off in counting mode, this counting mode will be reactivated the next time the balance is switched on.
9. To print data on the balance, set "Output Control (71.o.c.)" to [2], [4], [5], or [7], so that only stable data will be printed (see "4.3 Interface Section" on page 14).

## 4. Functions

### 4.1 Setup and Checking of Functions

<p>1 Invoking the function</p>  <p>Continuous pressing</p> <p>Key released</p>	<p>Press and hold down the <b>Function</b> key until the indicator changes to “Func,” then release the key.</p> <p>The function setup mode is activated, and the first item, [1. b.G. 1 (Bar graph) ] appears. (See “4.2 Description of Functions” on page 13.)</p>
<p>2 Selecting the next item</p> 	<p>Press the <b>Function</b> key.</p> <p>The indication changes to the next item, [2.SEL 0 (Comparator function)].</p>
<p>3 Selecting an item</p> 	<p>Pressing the <b>Function</b> key advances the function items at the rate of one item per press.</p>
<p>4 Changing the content of an item</p> 	<p>Select the item to be changed with the <b>Function</b> key.</p> <p>Each press of the <b>Zero/Tare</b> key changes the digit on the right end. Select the desired one.</p>
<p>5 Terminating the function selection</p> 	<p>Press the <b>Set</b> key.</p> <p>The balance terminates the function setup and returns to measurement mode.</p>

## 4.2 Description of Functions

Item		Set Value	Description
Bar graph display		1. b.G.	0 Disable
			☆1 Enable
Comparator function		2. SEL	☆0 Disable
			1 Enable
Displayed only when comparator function is activated	Judgement condition	21.Co.	☆1 Always judge (judges even when the balance is unstable)
			2 Judge only when the balance is stable (does not judge if the balance is unstable)
	Judgement range	22.Li.	0 Ranges beyond +5 graduation is judged (ranges +5 graduation or below, including negative ranges, are not judged.)
			☆1 The entire range is judged (the entire range, including the negative, is judged).
	Number of points for judgement	23.Pi.	1 One-point setup (judges between OK and LO)
			☆2 Upper-limit and lower-limit values are set up (judges among HI, OK and LO).
Auto-zero (zero-tracking)		3. A.0	0 Disable
			☆1 Enable
Auto power-off		4. A.P.	0 Disable (balance operates continuously)
			☆1 Enable (balance powers off in approximately three minutes)
Response speed		5. rE.	0 Measurement by consecutive weighings.
			1
			2 Fast
			☆3 ↓
			4 Slow
			5
Stability parameters		6. S.d.	1
			☆2 Wide (mild)
			3 ↓
			4 Narrow (strict)
Interface		7. I.F. ※1※6	0 Disable input/output
			1 Six-digit numeric format ※6
			2 Seven-digit numeric format ※6
			☆3 Six-digit numeric format(ASCII)
			4 Seven-digit numeric format(ASCII)
Setup of units of measurement to be displayed  Register selected measuring units with <span style="border: 1px solid black; padding: 2px;">Function</span> key.		81.S.u.   85.S.u. ※2	☆1 01 [ g ] (gram)
			☆2 14 [ ct ] (carat) ※3
			15 [ oz ] (ounce)
			16 [ lb ] (pound)
			17 [ oz t ] (troy ounce)
			18 [ dwt ] (pennyweight)
			1A [ tli ] (Hong Kong tael)
			1b [ tli ▶ Upper right] (Singapore/Malaysia tael)
			1C [ tli ▶ Lower right] (Taiwan tael)
			1d [mom] (momme)
			1E [ to ] (tola)

Items marked ☆ are the default factory settings. ☆1~☆5: default settings [81.S.u.]-[85.S.u.]

Setup of units of measurement to be displayed	81.S.u.   85.S.u.	★3 20	[Pcs]	(pieces)
		★4 IF	[%]	
		★5 00	Unit not set	
Display of the auxiliary scale interval	9. Ai ※4	0	Disable	
		☆1	Enable ( [ ] is the auxiliary scale interval.) Note: The auxiliary-scale-interval place does not represent a verification scale interval. Use it only as a reference value.	
Output format while the auxiliary scale interval is displayed	A.PrF. ※5	1	No output is made while the auxiliary scale interval is displayed.	
		2	Output is made even while the auxiliary scale interval is displayed.	
		☆3	Output is made with “/” added to the left of the auxiliary-scale-interval place.	

※1 Setting is effective only when optional RS232C is used.

※1 Setting is effective only when optional RS232C is used.

※2 Can be set only for a model on which the balance is not sealed. For a model on which the balance is sealed, only the units set when the balance was unsealed are effective. ★1-★5: default factory settings [81.Su.]-[85.S.u.]

※3 Not available in SJ-620CEN when sealed, SJ-6200CEN and SJ-12KCEN. The default factory settings of [81.S.u.]-[85.S.u.] of SJ-620CEN, SJ-6200CEN and SJ-12KCEN are ★1: 01 [g], ★2: 20 [Pcs], ★3: 20 [Pcs], ★4 and ★5: 00 Unit not set.

※4 Applicable only in SJ-620CEN & SJ-6200CEN

※5 Displayed only in SJ-620CEN & SJ-6200CEN, when unsealed.

※6 Set values 1 and 2 of 7. I.F. are not available when sealed.

### 4.3 Interface Section

Displayed when [7. I.F. [ ] ] is set to [1] - [4]

Item	Set Value	Description	
Output Control	71. o.c.	0	Stop output
		1	Output continuous at all times
		2	Output continuous if stable (stop output if unstable)
		3	Outputs once by pressing [Memory] key (irrespective of whether stable).
		4	Outputs once if stable. Outputs if the balance is stable when a sample is loaded after the preceding sample has been removed and the balance indicated zero, or less.
		5	Outputs once if stable, and stops output when unstable. Even if the sample is not replaced, the balance is output once when it stabilizes next time (including the zero indication).
		6	Outputs once if stable, and outputs continuously when unstable. Even if the sample is not replaced, output of the balance stops when it stabilizes after being output once.
Baud Rate	72. b.L.	☆1	1200 bps
		2	2400 bps
		3	4800 bps
		4	9600 bps
Parity	73. PA.	☆0	None
		1	Odd
		2	Even
		Displayed only when [7. I.F. 2] or [7. I.F. 4] is specified.	

☆ denotes a factory-setting

※ The data interval in continuous output mode is 0.1 to 1 second. (The interval varies depending on weighting conditions and other factors.)

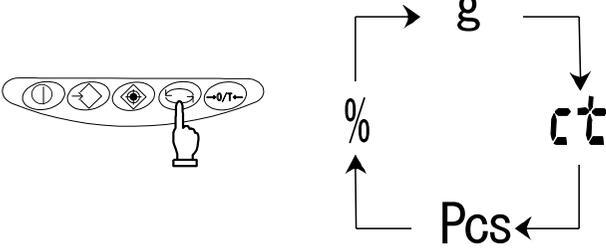
- ※ Set Values 1, 3, 6 of 71. o.c. SHALL NOT be selected when the lock switch is on and the balance is connected with a printer.  
Unstable weighing data shall not be used for printing, price calculation, invoicing nor data storage for legal transactions in accordance with Directive 2014/31/EU (NAWI)

## 5. Switching Function for Units of Measurement

Pressing the **Function** key allows the user to switch the unit of measurement to [g], [ct], [%], and so on.

Up to five different units can be registered for use only when the function key is properly set on a balance for which the balance is not sealed.

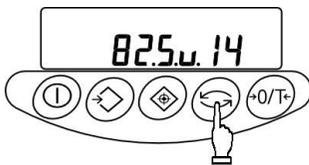
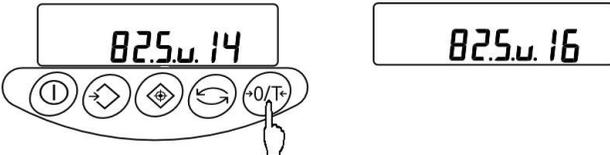
### 5.1 Switching Units of Measurement

<p>Switching the units of measurement to be displayed</p> 	<p>Press the <b>Function</b> key. Each press advances through the units of measurement to be displayed.</p> <p>※1 The balance is shipped from the factory with the following default setup: [g] → [ct] → [Pcs] → [%] → [g] → . . .</p> <p>※2 [ct] is not available in SJ-620CEN when sealed, SJ-6200CEN &amp; SJ-12KCEN.</p>
---------------------------------------------------------------------------------------------------------------------------------------------	----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

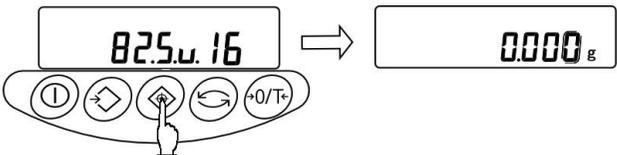
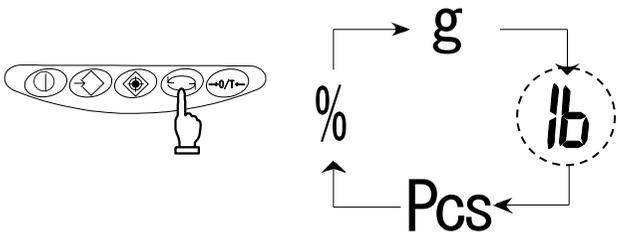
### 5.2 Setup of Units of Measurement (Only when the balance is not sealed)

When values [81.S.u.] to [85.S.u.] are entered prior to use, the desired unit of measurement to be displayed can be chosen simply by pressing the **Function** key. For more information on the units of measurement that can be set here, please refer to “4.2 Description of Functions” on page 13.

**Example:** To change the default factory settings to pound units, use [82.S.u.] in the factory settings.

<p>1 Display the function item [82.S.u.14]</p> 	<p>Press and hold down the <b>Function</b> key. Release the key as [Func] appears on the display. The function setup mode is now activated and the first item is displayed. Press the <b>Function</b> key several more times, until [82.S.u.14] appears.</p>
<p>2 Setting the unit to a pound</p> 	<p>Press the <b>Zero/Tare</b> key several times to specify [82.S.u.16].</p>

**Example: To change the default factory settings to pound units use [82.S.u.] in the factory settings. (cont.)**

<p>3 Pressing the [Set] key to restore measurement mode.</p> 	<p>Pressing the <b>[Set]</b> key will reset the measurement mode</p>
<p>4 Pressing the [Function] key to change the units of measurement</p> 	<p>Press the <b>[Function]</b> key. Each press of the key changes the units of measurement to be displayed, as follows: [g] → [lb] → [Pcs] → [%] → [g] → ...</p>

**★ Key Points of the Procedure ★**

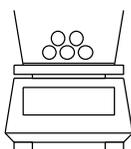
1. When set values are entered in the function items [81.S.u.] to [85.S.u.] prior to use, the desired unit of measurement to be displayed can be selected simply pressing the **[Function]** key. For more information on the units of measurement that can be set, please refer to “4.2 Description of Functions,” on page 13.
2. The units are displayed in the same sequence as the settings made from [81.S.u.] to [85.S.u.].
3. If [00] is set, no unit of measurement will be displayed, even when units of measurement are set in subsequent items.
4. [00] cannot be set in [81.S.u.].
5. If the same unit of measurement is set multiple times, the second time (and all subsequent times) the unit(s) occurs, it will be ignored when the display switches.
6. The units can be set only on the balance is not sealed.
7. When units other than [g] or [ct] is selected and the power is turned off, [g] is automatically selected the next time the power is turned on. ( under the balance is sealed.)

## 6. Counting Pieces

To implement piece-counting, the specified samples are loaded on the balance, and their average unit weight (hereinafter, simply the “unit weight”) is entered and saved. The procedure for saving unit weights is called sampling.

The counting procedure consists of loading articles that have already been sampled on to the balance. The number of pieces is then calculated by dividing the total weight of the loaded articles by the unit weight saved in memory. Piece counting cannot be implemented unless sampling has already taken place.

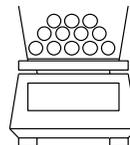
Sampling



$$\frac{\text{Weight}}{\text{Number of samples}} = \frac{10 \text{ g}}{10 \text{ pieces}} = 1 \text{ g}$$

= Sample unit weight

Counting Pieces

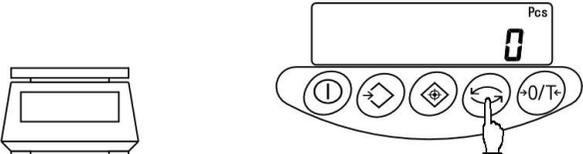
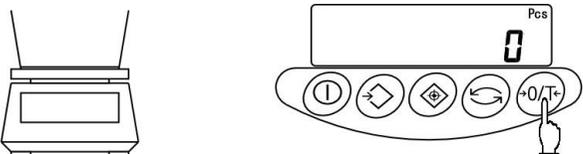
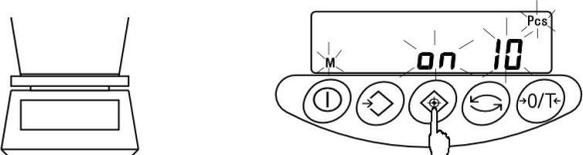


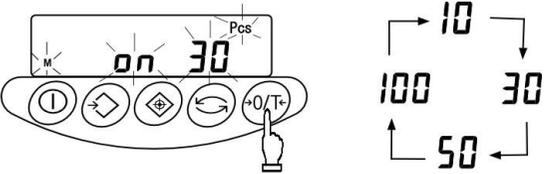
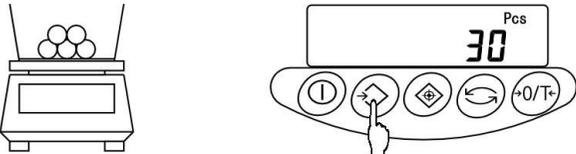
$$\frac{\text{Total weight}}{\text{Sample unit weight}} = \frac{500 \text{ g}}{1 \text{ g}} = 500 \text{ pcs.}$$

= Measured number of samples

※If samples to be counted deviate widely in weight, or a higher measure of accuracy is desired, it is recommended that users use the “Raising the Counting Accuracy” method. This procedure results in greater precision by increasing the number of samples used in the sampling operation.

### 6.1 Sampling

<p>1 Activating the counting mode</p> 	<p>Press the <b>Function</b> key to display [Pcs].</p>
<p>2 Resetting the indication to zero</p> 	<p>Place the tare and press the <b>Zero/Tare</b> key. The tare is subtracted and the balance now indicates zero.</p>
<p>3 Starting the sampling</p> 	<p>Press the <b>Set</b> key. The display flashes a number, such as [on 10]. This means that ten samples are to be loaded. The sampling number that was used in the previous sampling will be displayed here.</p>

<p>4 Changing the sampling number, if necessary.</p> <p style="text-align: center;">How to change the value</p> 	<p>If samples to be counted widely deviate in weight, or a higher measure of accuracy is desired, it is recommended that users change the sampling number to a larger value.</p> <p>Press the <b>Zero/Tare</b> key.</p> <p>Each press of the key changes the value on the right end. Select the desired value.</p> <p>If the sampling number need not be changed, go on to the next step.</p>
<p>5 Loading samples</p> 	<p>Load the number of samples displayed.</p> <p>Count the samples precisely and load them in the center of the measurement pan.</p>
<p>6 Saving the unit weight of samples</p> 	<p>Press the <b>Memory</b> key.</p> <p>The balance saves the unit weight and reverts to measurement mode.</p>

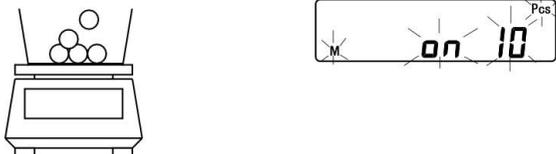
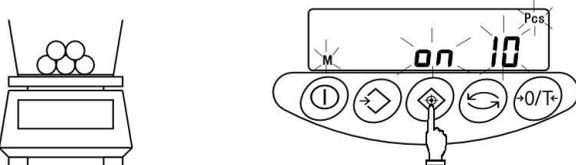
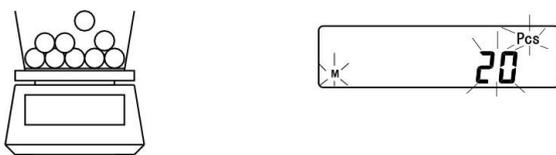
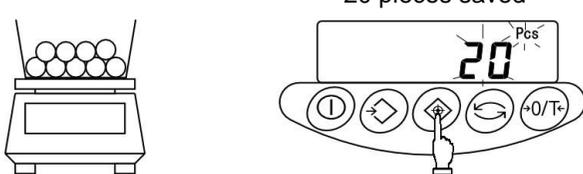
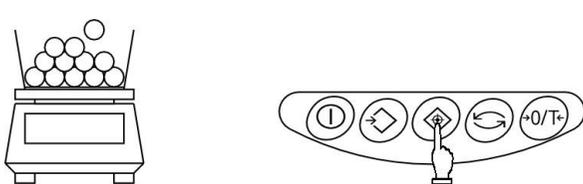
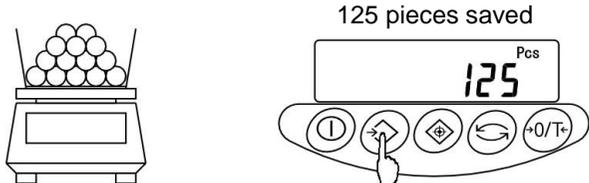
## ★ Key Points of the Procedure ★

1. While the samples are being saved, the value indication disappears and only [M] flashes to indicate that memory saving is underway. If the balance is affected by wind or other vibrations during this process, the saving time may be prolonged.
2. If [L-Err] appears, it indicates one of the following states:
  - (1) The weight of one sample (measurable unit weight) is insufficient.  
For the range of unit weights that can be measured and saved, please refer to "11. Specifications," on page 30.
  - (2) In the sampling of Operation Step 3, press the **Set** key with the samples loaded on the balance.

※ If [L-Err] appears, the sampling is interrupted and the data in progress is not saved.
3. The operation for increasing counting accuracy is referred to as the Memory Update Method. This procedure updates the memory with a unit weight that represents a more precise average by gradually increasing the sampling number. This operation improves counting accuracy and is recommended for the following cases;
  - (1) When the samples to be counted deviate widely in weight or the number of samples displayed deviates.
  - (2) When greater accuracy is desired.
4. If [Add] appears in Memory Update Method, it indicates that a counting error is likely due to the small number of the samples loaded on the balance. [◀] will light up at the judgment indication "LO." As the memory update continues, counting accuracy improves and the above indication disappears.
5. If you change the sampling number, subsequent sampling will start from the new sampling number.

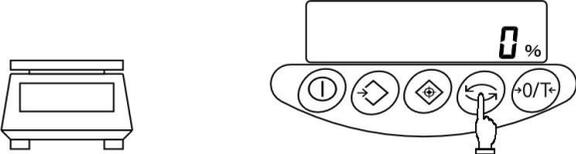
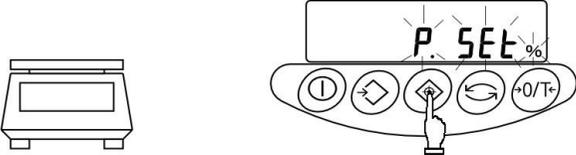
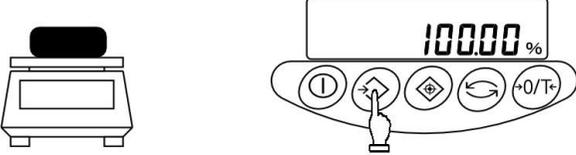
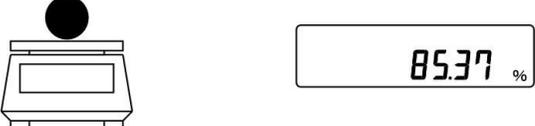
## 6.2 Increasing the Counting Accuracy (Memory Update Method)

※This procedure is the same as the sampling procedure described on the previous page up, to the point at which the sampling number is changed.

<p>1 Loading samples</p> 	<p>Load the number of samples displayed. Count the samples precisely and load them on to the center of the measurement pan.</p>
<p>2 Saving the samples</p> 	<p>Press the <b>Set</b> key. The unit weight of the samples is saved, and the display changes to a flashing value. This flashing value denotes that the Memory Update Method is currently active.</p>
<p>3 Adding samples</p> 	<p>Add approximately an equal number of samples as the number currently displayed. Add them gradually, in groups of approximately the same number, until the number of samples is approximately double. The additional samples need not be counted.</p>
<p>4 Saving the samples</p> 	<p>Press the <b>Set</b> key. After the unit weight of the samples has been saved, the display begins to flash, indicating that the Memory Update Method is still running.</p>
<p>5 Repeating the addition and saving of samples</p> 	<p>Repeat steps 3 and 4. The eventual total number of samples to be saved should be approximately 1/5 to 1/2 of the number of samples to be measured.</p>
<p>6 Terminating the sampling</p> 	<p>Press the <b>Memory</b> key. The balance saves the unit weight and returns you to measurement mode.</p>

## 7. Measuring Percentage

The percentage measurement function operates by weighing an actual sample, selected as the reference, and saving its weight as the reference value and indexing it as 100%. When a measurement sample loaded on the balance is lighter or heavier than the reference, its weight is indicated as a percentage (%) value relative to the reference weight.

<p>1 Activating the percentage mode</p> 	<p>Press the <b>Function</b> key to display [%].</p>
<p>2 Setting the reference value</p> 	<p>Press the <b>Set</b> key. The display begins flashing [P. SEt]. The balance is now ready for reference value setup.</p>
<p>3 Loading the sample</p> 	<p>Load the reference sample.</p>
<p>4 Saving the reference value</p> 	<p>Press the <b>Memory</b> key. The balance indexes the weight value of the reference sample as 100% and returns you to measurement mode.</p>
<p>5 Loading a sample to be measured</p> 	<p>The balance now indicates the weight of the loaded sample as a percentage (%) value relative to the reference value.</p>

## ☆ Key Points of the Procedure ☆

1. While samples are being saved, the value indication disappears temporarily, and only the [M] mark flashes. If the balance is affected by wind or other vibrations during this process, the saving time may be prolonged.
2. If [L-Err] appears briefly, it indicates one of the following states:
  - (1) The weight of the reference sample is insufficient.  
For the limit weight that can be saved (% limit weight), please refer to “11. Specifications,” on page 30.
  - (2) While setting up the reference value in Step 2, the Set key has been pressed while the samples were loaded on the balance.

※If [L-Err] appears, sampling has been interrupted and the sample value being processed will not be saved.
3. The minimum intervals between percentages in the unit switch from 1%, to 0.1%, to 0.01%, depending on the reference weight from the sampling.

## 8. Comparator Function

The comparator function judges measurements according to a limit value saved in the balance.

The function shows the judgement result by displaying the [ $\blacktriangleleft$ ] mark as either HI (excessive), OK (appropriate), or LO (insufficient). This function is very useful when discriminating between conforming and nonconforming articles. It is also useful when measuring a given constant quantity consecutively, in conjunction with a range of reference weights defined by upper- and lower-limit values.

This function can be used in weight mode, counting mode, or percentage mode.

### Limit value input methods

Either of the following two methods can be used in the different modes:

(1) Actual quantity setup method ..... An actual sample is loaded on the balance and its weight saved as the limit value.

(2) Numeric value setup method ..... The limit value is entered with a key stroke.

✳The limit values entered are held in memory, even when the balance is powered down.

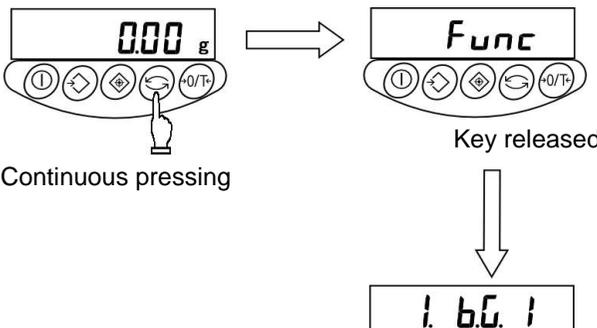
✳The respective limit values for weight mode, counting mode, and percentage mode are set up independently.

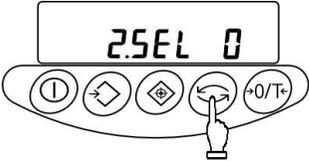
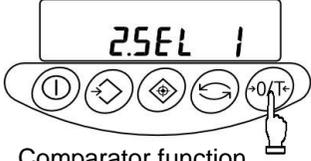
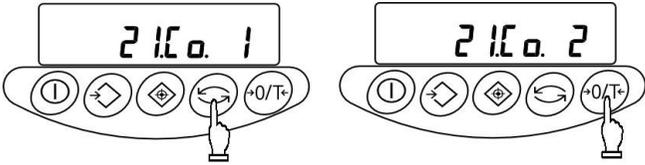
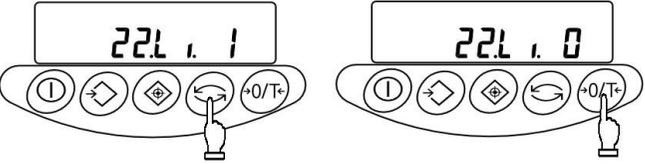
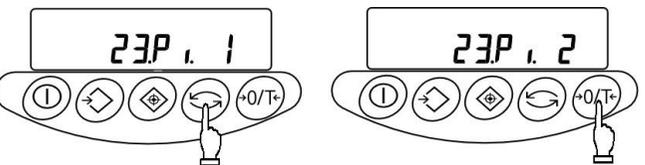
### Indication of judgement result

The [ $\blacktriangleleft$ ] mark lights up as either HI, OK, or LO on the left side of the display, indicating the result of judgement.

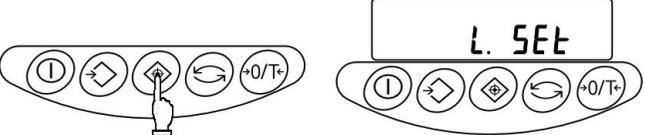
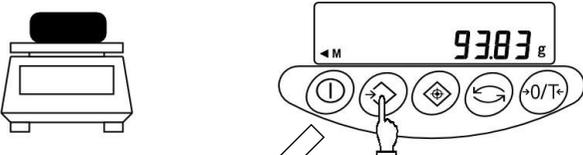
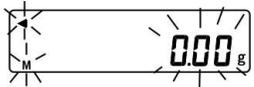
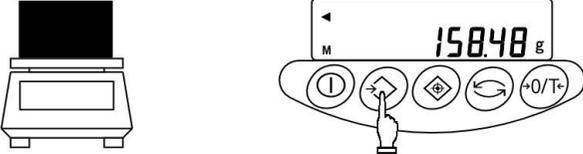
Judgement Results	Upper/lower-limit setting	One-point setting
HI (excessive)	Upper-limit value < Measurement value	No indication
OK (appropriate)	Upper-limit value $\geq$ Measurement value Lower-limit value $\leq$ Measurement value	Limit value $\leq$ Measurement value
LO (insufficient)	Lower-limit value > Measurement value	Limit value > Measurement value

### 8.1 Comparator Function Setup

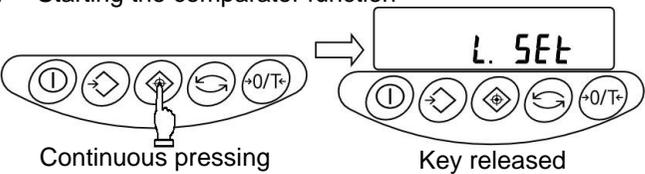
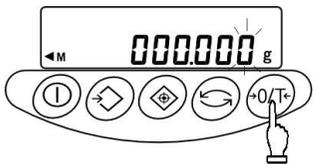
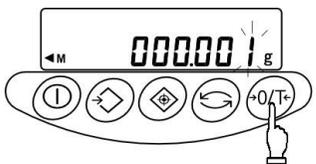
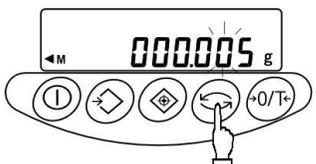
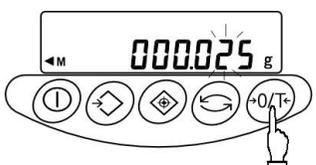
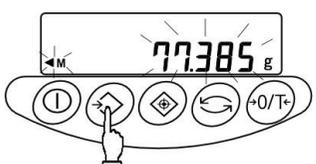
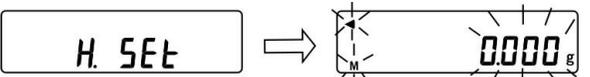
<p>1 Invoking the function</p>  <p>Continuous pressing</p> <p>Key released</p>	<p>Press and hold down the <span style="border: 1px solid black; padding: 2px;">Function</span> key.</p> <p>Release the key when [Func] is displayed.</p> <p>The display changes to the function setup and the first item is displayed.</p>
-------------------------------------------------------------------------------------------------------------------------------------------------------------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

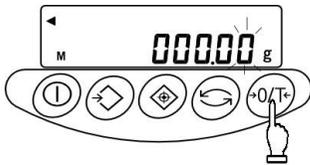
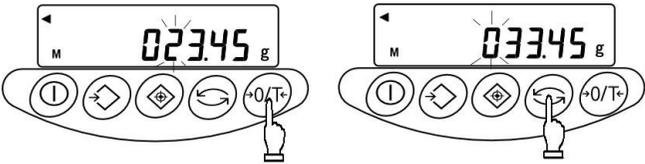
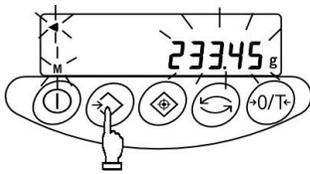
<p>2 Selecting a function item</p> 	<p>Press the <b>Function</b> key. The display changes to the next item [Comparator Function].</p>
<p>3 Setting the comparator function</p>  <p>Comparator function operations</p>	<p>Press the <b>Zero/Tare</b> key to set the value on the rightmost side to [1].</p>
<p>4 Setting the judgement condition</p>  <p>Judged at all times      Judged when stable</p>	<p>Press the <b>Function</b> key. The display changes to [Judgement Condition]. Press the <b>Zero/Tare</b> key to select the desired condition.</p>
<p>5 Setting the judgement range</p>  <p>Judge entire range      Judge beyond +5</p>	<p>Press the <b>Function</b> key. The display changes to [Judgement Range]. Press the <b>Zero/Tare</b> key to select the desired choice.</p>
<p>6 Setting the number of judgement points</p>  <p>One point set      Upper/lower limits set</p>	<p>Press the <b>Function</b> key. The display changes to [Judgement Points]. Press the <b>Zero/Tare</b> key to select the desired choice.</p>
<p>7 Terminating the function setup</p> 	<p>Press the <b>Set</b> key. The balance terminates the function setup and returns you to measurement mode.</p>

## 8.2 Setup of Limit Values by Actual Quantity Loads

<p>1 Starting the comparator function</p>  <p>Continuous pressing</p> <p>Key released</p>	<p>Press and hold down the <b>Set</b> key. Release the key when [L.SET] is displayed. The currently set lower-limit value flashes.</p>
<p>2 Loading the sample for the lower-limit value</p> 	<p>Load the sample of the lower-limit value on the measurement pan.</p>
<p>3 Saving the lower-limit value</p> 	<p>Press the <b>Memory</b> key. After the lower-limit value has been saved, the balance displays it briefly and proceeds to the following setup. ※If One-point setup was chosen, the setup is complete.</p>
<p>4 The upper-limit value setup</p>  	<p>The display now changes to [H. SEt], indicating that the upper-limit value can be set. The currently set upper-limit value flashes.</p>
<p>5 Loading the sample of the upper-limit value</p> 	<p>Load the sample of the upper-limit value on the measurement pan.</p>
<p>6 Saving the upper-limit value</p> 	<p>Press the <b>Memory</b> key. After saving the upper-limit value, the balance displays it briefly and terminates the setup.</p>

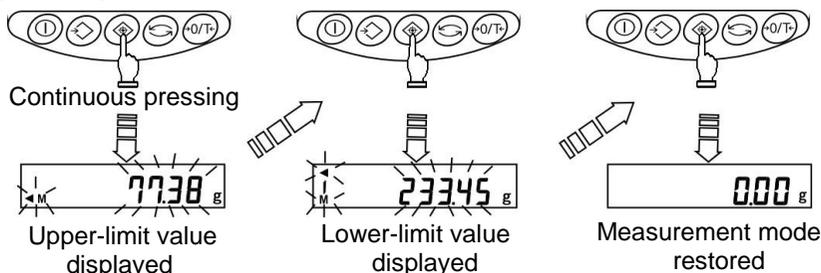
### 8.3 Setting up Limit Values by Inputting Values

<p>1 Starting the comparator function</p>  <p>Continuous pressing</p> <p>Key released</p>	<p>Press and hold down the <b>Set</b> key. Release the key when [L.SET] is displayed. The currently set lower-limit value flashes.</p>
<p>2 Opening the value input screen</p> 	<p>Press the <b>Zero/Tare</b> key. All the digits are displayed, with the one on the right end flashing. This flashing digit is the one that can be changed.</p>
<p>3 Entering a value</p> 	<p>Press the <b>Zero/Tare</b> key again. Pressing the key repeatedly changes the flashing value until the desired number is entered.</p>
<p>4 Selecting a digit</p> 	<p>Press the <b>Function</b> key. The flashing moves to the digit on the immediate left. Each time the key is pressed, the flashing digit moves one position left. When the leftmost digit is selected, the flashing advances to the rightmost digit position.</p>
<p>5 Repeat Steps 3 and 4</p> 	<p>Enter the lower-limit value by selecting a value with the <b>Zero/Tare</b> key and moving the digits with the <b>Function</b> key, as needed.</p>
<p>6 Saving the lower-limit value</p> 	<p>Press the <b>Memory</b> key. After saving the lower-limit value, the balance displays it briefly and proceeds to the next setup. ※If one-point setup was chosen, the setup is complete.</p>
<p>7 Setting up the upper-limit value</p> 	<p>The display changes to [H. SEt], indicating that the upper-limit value can be set. If there is an upper-limit value already set, that value will flash.</p>

<p>8 Opening the value input screen</p> 	<p>Press the <b>Zero/Tare</b> key. Follow the same procedure as in “Step 2.”</p>
<p>9 Setting the upper-limit value</p> 	<p>Follow the same procedure as described for the lower-limit value and enter the upper-limit value.</p>
<p>10 Saving the upper-limit value</p> 	<p>Press the <b>Memory</b> key. After saving the upper-limit value, the balance displays it briefly and terminates setup.</p>

## ★ Key Points of the Procedure ★

- The limit values you have set can be checked each time you press the **Set** key. The balance displays the lower-limit value after showing [L. SEt], and the upper-limit value after showing [H. SEt].



- If you make a mistake, press the **Function** key during the setup of actual quantities or the **Set** key during the setup of values.
- If you press the **Memory** key while a value is flashing, an actual quantity will be set based on the weight currently loaded on the balance. Pressing the **Zero/Tare** key at this time displays the value input screen.
- If the [◀] mark lights up for all three judgement indicators, HI, OK, and LO, the lower-limit value set exceeds the upper-limit value. Check the values, since mistakes can occur with entries, as in cases when the upper-limit value is specified with a negative sign.
- When the [M] mark is flashing on the value input screen, the sign on the left end can be changed. Press the **Zero/Tare** key to switch between the positive and negative signs.

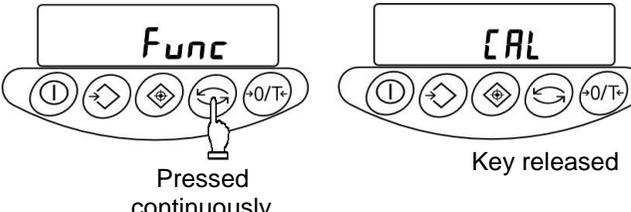
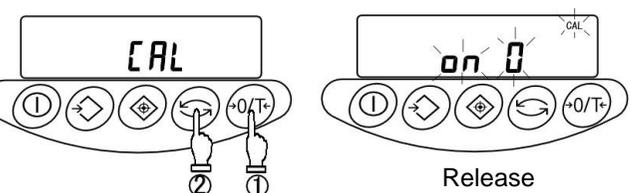
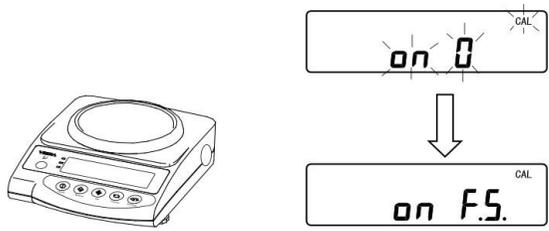
## 9. Calibrating the Balance

※ Calibration is possible only when the balance is unsealed.

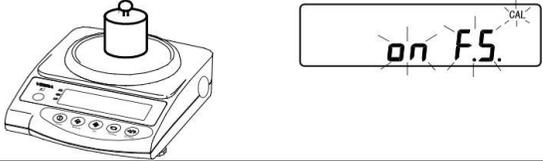
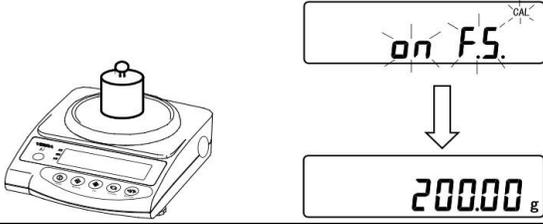
Since electronic balances are affected by gravity gravitational acceleration, they produce different values in various locations. Therefore, before use, balances must be calibrated at the location where they are installed. Calibration is also required after long periods without use, or if a balance begins to produce inaccurate values.

Calibration of a balance, or “span adjustment,” is required to produce accurate measurements.

※ Span adjustment should be performed with the balance installed perfectly level and without any load on the measurement pan.

<p>1 Activating the span adjustment function</p>  <p style="text-align: center;">Pressed continuously</p> <p style="text-align: center;">Key released</p>	<p>Press and hold down the <b>Function</b> key.</p> <p>Release the key when the display changes from [Func] to [CAL].</p>
<p>2 Starting the span adjustment</p>  <p style="text-align: center;">Release simultaneously.</p> <div style="border: 1px solid black; padding: 2px; width: fit-content; margin-top: 10px;"> <p>Press the Function key while holding down the Zero/Tare key.</p> </div>	<p>Press the <b>Function</b> key while holding down the <b>Zero/Tare</b> key, then release both keys simultaneously. The display flashes [on 0], indicating that zero-point calibration is underway.</p>
<p>3 Zero calibration</p>  	<p>Zero-point calibration is finished when the display changes to [on F.S.]. Proceed to the calibration of the capacity point.</p>

## Calibrating the Balance (cont.)

<p>4 Calibrating the capacity point</p> 	<p>Load the calibration weight in the center of the balance.</p> <p>The display flashes, indicating that capacity point calibration is in progress.</p>
<p>5 Terminating the span adjustment</p> 	<p>When the calibration of the capacity point is finished, the original measurement mode is restored.</p>

## ★ Key Points of the Procedure ★

1. Pressing the Function key in Step 2 interrupts the span adjustment and returns you to the original measurement mode.
2. The calibration weight used for span adjustment should be heavier than 50% of the capacity of the balance.  
To implement a calibration as precisely as possible, use a weight close to the capacity of the balance.  
※ Calibration weights can be purchased from us. For detail information, please contact our local dealer.
3. If problems arise during span adjustments, one or more of the following error messages will appear:
  - (1) [o-Err]: The calibration weight exceeds the capacity of the balance.
  - (2) [1-Err]: The calibration weight is less than 50% the capacity of the balance.
  - (3) [2-Err]: The difference between before and after calibration values is too large (1.0% or more).

※If error messages are displayed, calibration cannot take place.  
Check the weight and re-calibrate. If the same error continues after repeated calibrations using the correct weight, please contact our local dealer.

## 10. Operating the Balance with the Battery

---

This function operates only when the balance is equipped with optional rechargeable battery pack.

### 10.1 Specifications

- Built-in Nickel-Metal Hydride(NiMH) battery
- Charging time: Approximately 12 hours
- Drive time: Approximately 24 continuous hours
- Number of charge/discharge cycles: 300 or more

### 10.2 Charging Method

※While the balance is battery-operated,  stays on. The indicator flashes  (charging required) when battery capacity decreases. If the balance flashes , charge the battery by following these steps:

- (1) Connect the dedicated AC adapter to the balance.
- (2) Turn the balance off.
- (3) Charging takes approximately 12 hours, with power switched off.

### 10.3 User Precautions

1. Once charging is complete, use the balance without the AC adapter to avoid over-charging. This can occur since the balance continues to charge the battery with a weak current when the power is switched on. Overcharging will also decrease battery life.
2. When the balance is used for the first time after purchase, the operating time may be shorter than when using a fully charged battery. This is due to natural discharge of the battery. Although the balance can be used while  is flashing, it should be recharged as soon as possible.
3. When the battery displays no indication, or an indication disappears quickly after the balance is switched on, battery capacity is low. In these cases, either charge the battery immediately or plug in the AC adapter.
4. Charging the battery while  is displayed reduces battery life.



**Cautions** To operate the balance safely, observe the following (failure to do so could result in malfunctions, breakage, burst batteries, or fire):

1. Do not disassemble or modify the battery. Do not reverse the balance connection or short-circuit the positive and negative polarities of the balance.
2. Use only the supplied AC adapter.
3. Do not incinerate used batteries. Dispose as hazardous material only.

# 11. Troubleshooting

※ The numbers in ( ) indicate reference pages

Symptom	Cause	Possible remediation
There is no indication on the display.	<ul style="list-style-type: none"> <li>The AC adapter is not connected.</li> </ul>	→ Check that the AC adapter is connected(10).
The display is unstable. [M] remains flashing without changing.	<ul style="list-style-type: none"> <li>The balance is subject to air currents or vibration.</li> <li>The balance is situated on an unstable surface.</li> <li>An object is contacting the sample being measured, the measuring pan, or the tare.</li> </ul>	→ Check Precautions on Use (1-6).
Weight indication contains an error.	<ul style="list-style-type: none"> <li>An error was made in the tare subtraction procedure.</li> <li>The adjusters remain lifted, resulting in an incorrect level.</li> <li>The indication values are inconsistent after long hours of use, or because the balance has been moved to a new location.</li> </ul>	→ Review the tare subtraction (12). → Check the level (10). → Execute span adjustment on the balance (31).
The comparator function does not work.	<ul style="list-style-type: none"> <li>The comparator function is not selected.</li> <li>The limit value has been erroneously entered.</li> </ul>	→ Check the operation of the comparator function (26).
[Add] appears (◀) and a value flash at [LO].)	<ul style="list-style-type: none"> <li>Likely to produce errors in the counting mode because the sample weight is insufficient.</li> </ul>	→ Execute the Memory Update Method (23).
[o-Err] appears before the capacity is reached.	<ul style="list-style-type: none"> <li>Gross weight exceeded the capacity of the balance (weight range = container + weight of sample).</li> <li>A section of the mechanism is damaged.</li> </ul>	→ Check the total weight. → Execute tare subtraction again. → Contact our local dealer.
[u-Err] is displayed.	<ul style="list-style-type: none"> <li>A foreign object is caught between the measuring pan (pan base) and the balance.</li> <li>A section of the mechanism is damaged.</li> </ul>	→ Remove the measurement pan and examine the surface beneath it.
[b-Err] is displayed. [d-Err] is displayed.	<ul style="list-style-type: none"> <li>The balance is exposed to static electricity or noise.</li> <li>The electrical system of the balance is malfunctioning.</li> </ul>	→ Contact our local dealer.
During span adjustment [o-Err] is displayed. [1-Err] is displayed. [2-Err] is displayed.	<ul style="list-style-type: none"> <li>A weight heavier than the capacity was used.</li> <li>The reference weight is less than 50% of the capacity.</li> <li>Calibration produced an error of 1.0% or more.</li> </ul>	→ Check that the span adjustment procedure was performed correctly (31).
During battery installation: The indication disappears. [ ] flashes. No indication is produced.	<ul style="list-style-type: none"> <li>The automatic power-off function was activated.</li> <li>The battery capacity is low.</li> </ul>	→ Switch on the power again. Deactivate the Automatic power-off function, if necessary (15). → Recharge the battery (33). → Operate the balance with the AC adapter.

## 12. Specifications

### 12.1 Basic Specifications

Model	SJ-220CEN	SJ-420CEN	SJ-620CEN	SJ-1200CEN	SJ-2200CEN	SJ-4200CEN	SJ-6200CEN	SJ-12KCEN
Max [g]	220	420	620	1200	2200	4200	6200	12000
Min [g]	0.2	0.2	0.5	5	5	5	5	50
e [g]	0.01	0.01	0.1	0.1	0.1	0.1	1	1
d [g]	-	-	0.01	-	-	-	0.1	-
Max [ct]	1100	2100	3100	6000	11000	21000	Not available	
Min [ct]	2	2	-	50	50	50		
e [ct]	0.1	0.1	-	1	1	1		
d [ct]	-	-	0.1	-	-	-		
Measurable unit weight in counting mode [g]	0.01	0.01	0.01	0.1	0.1	0.1	0.1	1
Minimum weight in percentage mode [g]	1	1	1	10	10	10	10	100
Pan Size [mm]	$\phi$ 140			170 × 140	180 × 160			

\*carat is not available in SJ-620CEN when sealed, SJ-6200CEN and SJ-12KCEN.

### 12.2 Common Specifications

- (1) Weight measuring method..... Tuning fork vibration method
- (2) Tare subtraction range..... Total capacity
- (3) Liquid-crystal display (LCD)..... Seven segments (two segments in leading part),  
Maximum digits indication: seven digits,  
Segment height: 16.5 mm.  
with back light
- (4) Calibration (span adjustment)..... Span adjustment with external weight  
(possible only when unsealed.)
- (5) Overload indication..... [o-Err] is displayed if the indication exceeds weight  
capacity + 9 e (verification interval).
- (6) Compatible printer ..... CSP-160 II (When lock switch is off and  
six/seven-digit numeric format is selected),  
CBM-910II  
  
(Connectable only when equipped with RS232C  
output option)
- (7) Operating temperature and humidity ranges 10°C to 30°C, 80%rh or less
- (8) Altitude range..... 2000m and under
- (9) Location of use ..... Indoor use only
- (10) Input ratings ..... AC adapter jack: 6-16VDC/1A  
Internal battery drive(optional): 5-12VDC
- (11) AC adapter..... Dedicated AC adapter: 100-240 VAC / 12 VDC
- (12) Internal battery(optional)..... 6VDC(nominal), 2000mAh

- (13) Options ..... RS232C output  
 under weighing hook  
 Relay contact output  
 Internal battery drive

### 12.3 Capacities and Minimum Indications for Different Indication Units

		SJ-220CEN	SJ-420CEN	SJ-620CEN	SJ-1200CEN	SJ-2200CEN	SJ-4200CEN	SJ-6200CEN	SJ-12KCEN
gram (g)	Max	220	420	620	1200	2200	4200	6200	12000
	Min	0.2	0.2	0.5	5	5	5	5	50
	e	0.01	0.01	0.1	0.1	0.1	0.1	1	1
	d	0.01	0.01	0.01	0.1	0.1	0.1	0.1	1
	Class	II	II	II	II	II	II	II	II
carat (ct)	Max	1100	2100	3100	6000	11000	21000	Not available	
	Min	2	2	-	50	50	50		
	e	0.1	0.1	-	1	1	1		
	d	0.1	0.1	0.1	1	1	1		
	Class	II	II	-	II	II	II		
ounce (oz)	Max	7.7	14	21	42	77	140	210	420
	scale interval	0.001	0.001	0.001	0.01	0.01	0.01	0.01	0.1
pound (lb)	Max	0.48	0.92	1.3	2.6	4.8	9.2	13	26
	scale interval	0.0001	0.0001	0.0001	0.001	0.001	0.001	0.001	0.01
troy ounce (oz t)	Max	7	13	19	38	70	130	190	380
	scale interval	0.001	0.001	0.001	0.01	0.01	0.01	0.01	0.1
pennyweight (dwt)	Max	140	270	390	770	1400	2700	3900	7700
	scale interval	0.01	0.01	0.01	0.1	0.1	0.1	0.1	1
tael (tl) (Hong Kong)	Max	5.8	11	16	32	58	110	160	320
	scale interval	0.001	0.001	0.001	0.01	0.01	0.01	0.01	0.1
tael (tl) (Singapore, Malaysia)	Max	5.8	11	16	31	58	110	160	310
	scale interval	0.001	0.001	0.001	0.01	0.01	0.01	0.01	0.1
tael (tl) (Taiwan)	Max	5.8	11	16	32	58	110	160	320
	scale interval	0.001	0.001	0.001	0.01	0.01	0.01	0.01	0.1
momme (mom)	Max	58	110	160	320	580	1100	1600	3200
	scale interval	0.01	0.01	0.01	0.1	0.1	0.1	0.1	1
tola (to)	Max	18	36	53	100	180	360	530	1000
	scale interval	0.001	0.001	0.001	0.01	0.01	0.01	0.01	0.1

\* carat is not available in SJ-620CEN when sealed, SJ-6200CEN and SJ-12KCEN.

※The view of the table

Max:	Maximum capacity
Min:	Minimum capacity
e:	Verification scale interval
d:	Actual scale interval

### 13. Conversion Table of Units

Unit	gram	carat	ounce	pound	troy ounce	penny weight
1 gram	1	5	0.03527	0.00220	0.03215	0.64301
1 carat	0.2	1	0.00705	0.00044	0.00643	0.12860
1 ounce	28.34952	141.74762	1	0.06250	0.91146	18.22917
1 pund	453.59237	2267.96185	16	1	14.58333	291.66667
1 troy ounce	31.10348	155.51738	1.09714	0.06857	1	20
1 pennyweight	1.55517	7.77587	0.05486	0.00343	0.05	1
1 tael (Hong Kong)	37.429	187.145	1.32027	0.08252	1.20337	24.06741
1 tael (Singapore, Malaysia)	37.79936	188.99682	1.33333	0.08333	1.21528	24.30556
1 tael (Taiwan)	37.5	187.5	1.32277	0.08267	1.20565	24.11306
1 momme	3.75	18.75	0.13228	0.00827	0.12057	2.41131
1 tola	11.66380	58.31902	0.41143	0.02571	0.37500	7.5

Unit	tael (Hong Kong)	tael (Singapore, Malaysia)	tael (Taiwan)	momme	tola
1 gram	0.02672	0.02646	0.02667	0.26667	0.08574
1 carat	0.00534	0.00529	0.00533	0.05333	0.01715
1 ounce	0.75742	0.75	0.75599	7.55987	2.43056
1 pound	12.11874	12	12.09580	120.95797	38.88889
1 troy ounce	0.83100	0.82286	0.82943	8.29426	2.66667
1 pennyweight	0.04155	0.04114	0.04147	0.41471	0.13333
1 tael (Hong Kong)	1	0.99020	0.99811	9.98107	3.20899
1 tael (Singapore, Malaysia)	1.00990	1	1.00798	10.07983	3.24074
1 tael (Taiwan)	1.00190	0.99208	1	10	3.21507
1 momme	0.10019	0.09921	0.1	1	0.32151
1 tola	0.31162	0.30857	0.31103	3.11035	1



